

ABSTRACT OF THE DISCLOSURE

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An end face polishing device has a polishing disc for supporting a polishing sheet having a polishing surface. A driving unit drives the polishing sheet to impart a roulette-like motion to the polishing sheet while rotating the polishing sheet about a rotational axis. A pressing unit presses a workpiece during driving of the polishing sheet by the driving unit to bring an end face of the workpiece into pressure contact with the polishing surface so that the polishing surface lies in a plane parallel to the end face of the workpiece.